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FUJITSU Manufacturing Industry Solution VPS Assembly Process Viewer For Android

- Operation Guide -

First Edition

Jul. 2016

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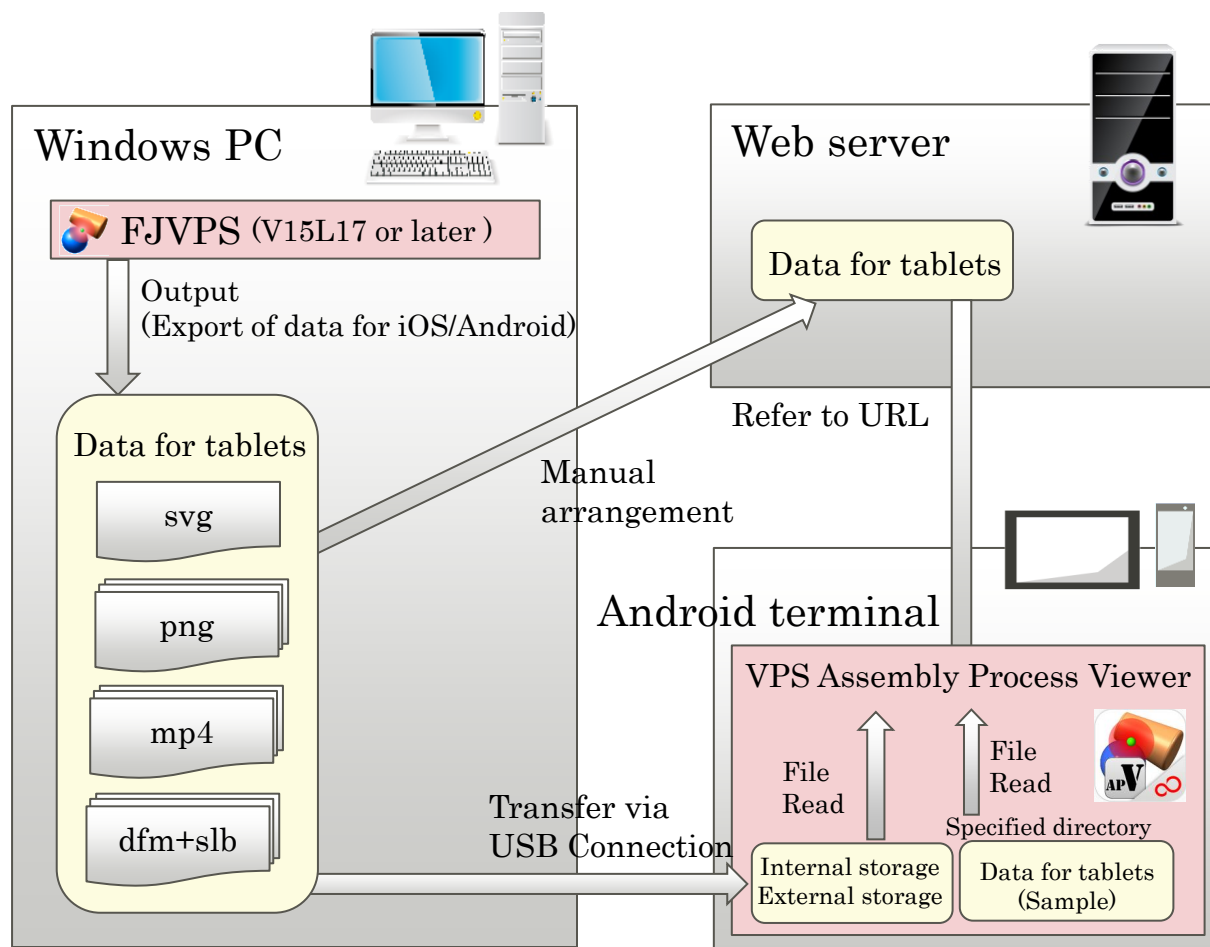
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1. Product Requirements

1-1. System Configuration

■ System Configuration Diagram

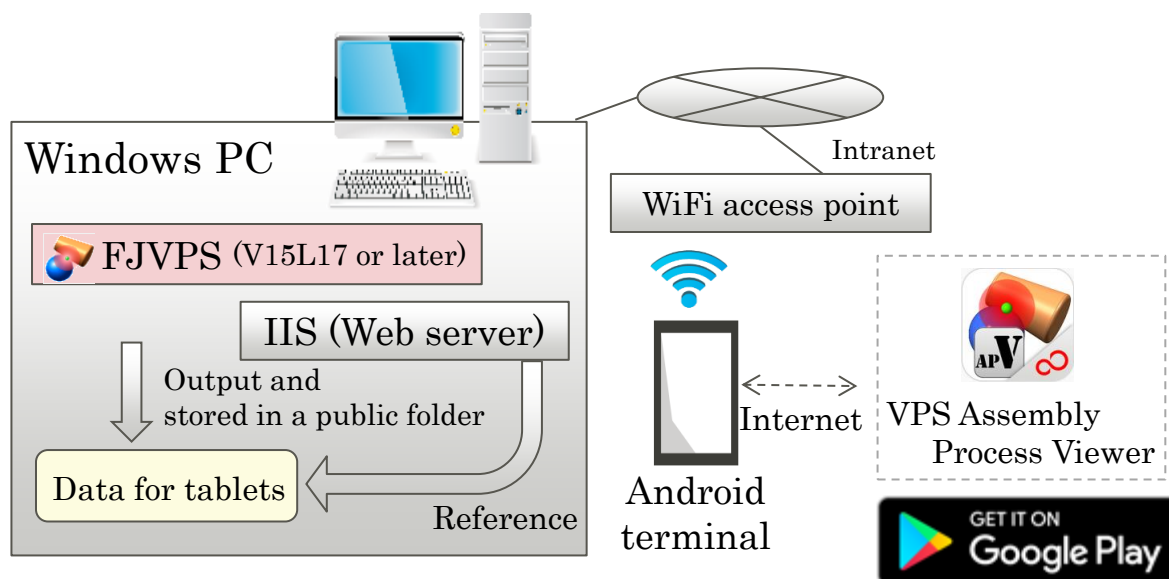


■ System requirements

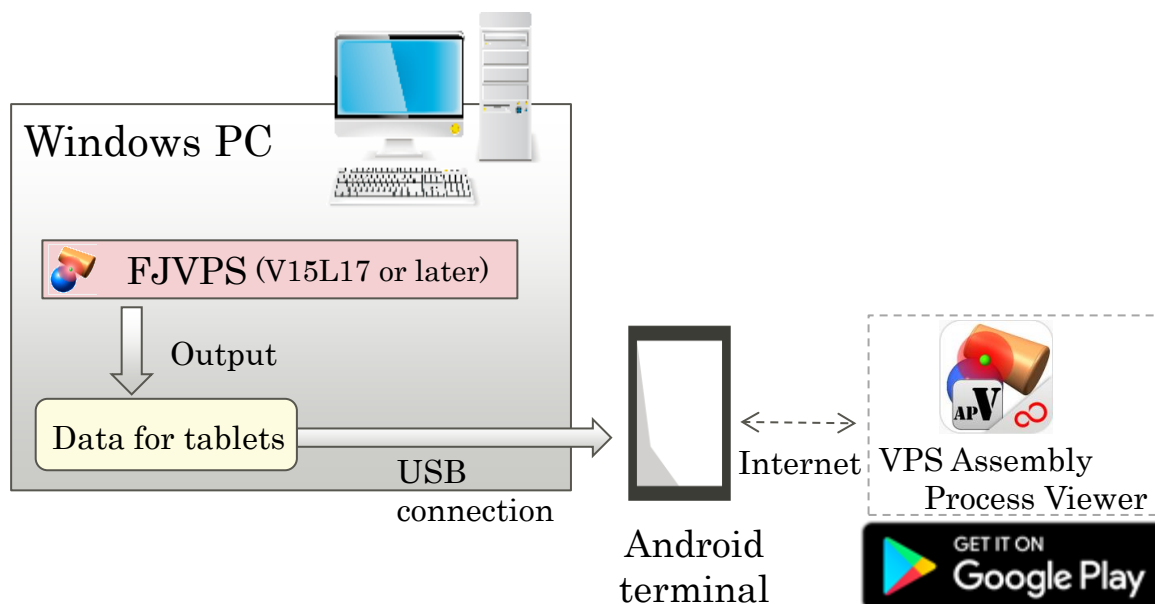
- Android terminal
 - : Android 4.1 or later
- Application for data viewing (VPS Assembly Process Viewer)
 - : Available for download at Google Play
- FJVPS (V15L17 or later)
 - : One of the following modules are required for dedicated data creation
 - (1) FJVPS Manufacturing
 - (2) FJVPS Assembling Animation (with Document Interface)
- IIS (Web server)
- Wi-Fi Access Point

1-2. Operation Examples

■ Operation example (1): internal network



■ Operation example (2): no network



2. Prior Arrangements for Application Utilization

2. Prior Arrangements for Application Use **FUJITSU**

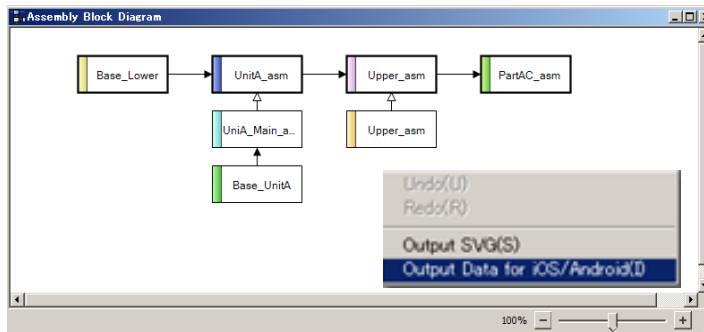
Make the following arrangements before using this application.

1. Creation of data for viewing

Create data for viewing in this viewer with a dedicated command.

As the creation command, the V15L17 or later “FJVPS Manufacturing” and “Assembling Animation with Document Interface” modules provide the “Output Data for iOS/Android” command.

For details on the procedure, refer to the manual of each module.



2. Storage of the data for viewing

Store the data for viewing created in “1” to an accessible virtual directory in the WiFi/wireless LAN environment using IIS.

With respect to the virtual directory’s security settings, set a group/user such as “Everyone” or “Users” from which access is not restricted, and grant "read" access.

3. Additional registration of “MIME types” to IIS Manager

Add “.dfm” and “.slb” as accessible extensions.

If “.mp4”, “.svg”, and “.png” do not exist as entries, add also these extensions.

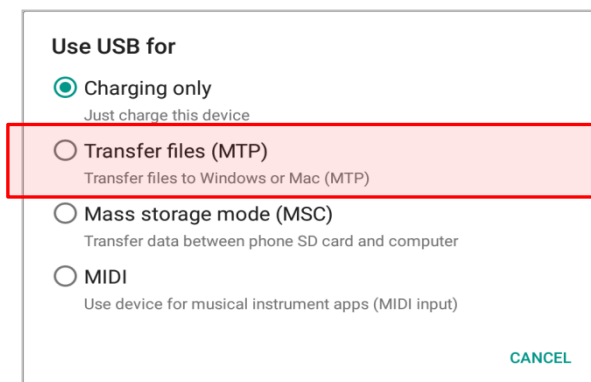
3. Storage of Data for Viewing in an Android Terminal via USB

3. Data Storage via USB (1/3)

Store data for viewing in an Android terminal following the procedure below.

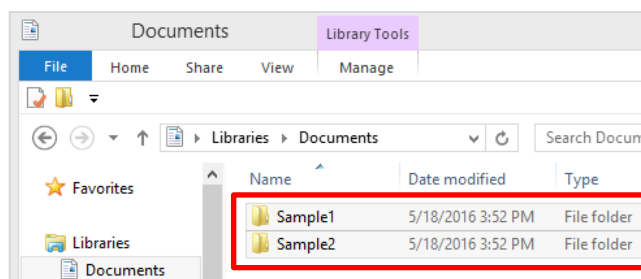
1. Download the “VPS Assembly Process Viewer” application from “Google Play” and install it in the Android terminal.
 2. Create a folder to store data for viewing in the Android terminal, and store data.
- (1) Connect the Android terminal to the PC where data for viewing has been stored with a USB cable.

As a USB connection option, select “MTP” connection to enable file creation.



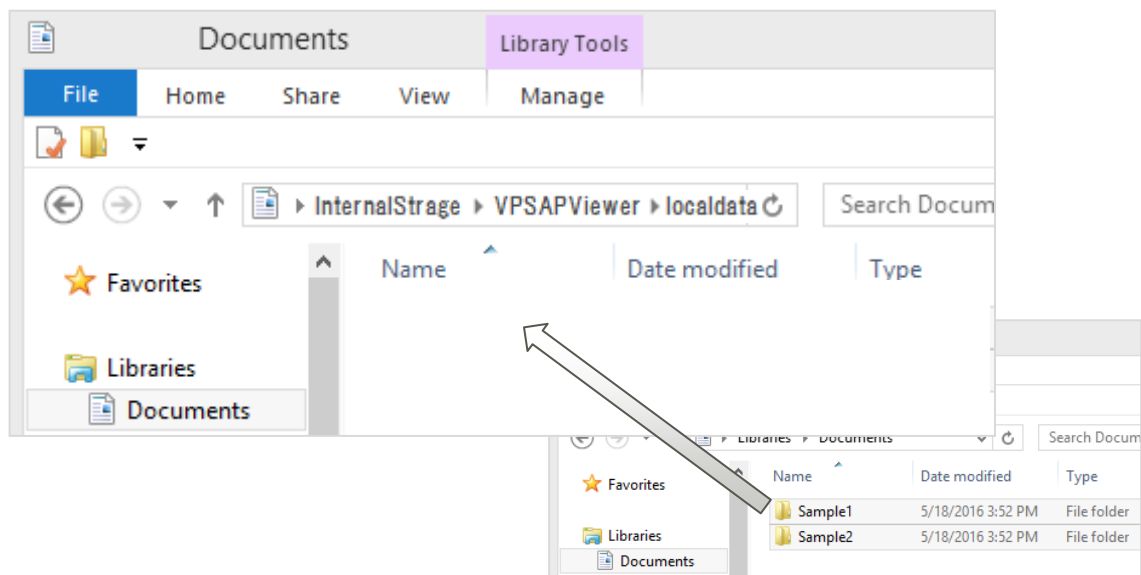
- (2) Create a folder to store the data for viewing to be stored in the Android terminal from the PC.

Using Explorer on the PC, create the folder for viewing at an arbitrary location in the Android terminal connected via USB.



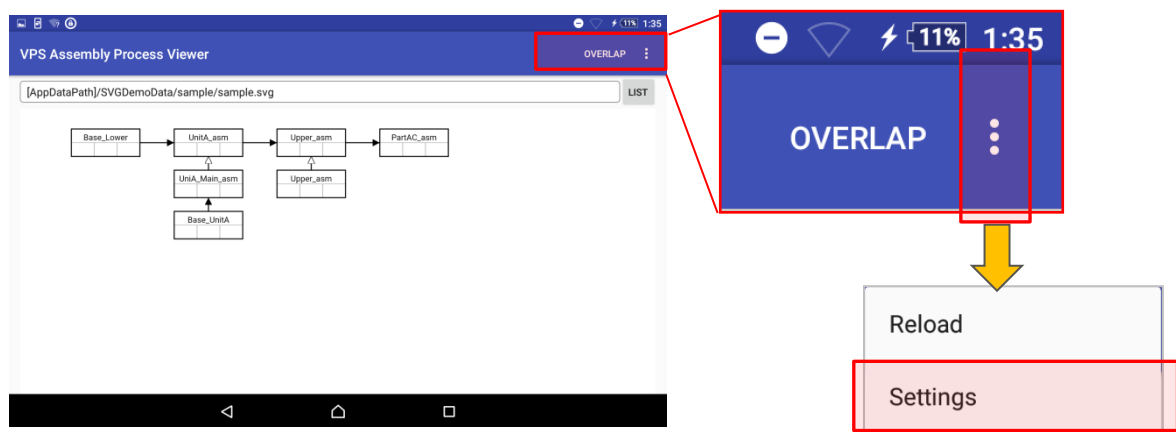
3. Data Storage via USB (2/3)

- (3) Store the data for viewing in the Android terminal.
Open File Manager on the PC, and store the data for viewing in the folder created in (2).



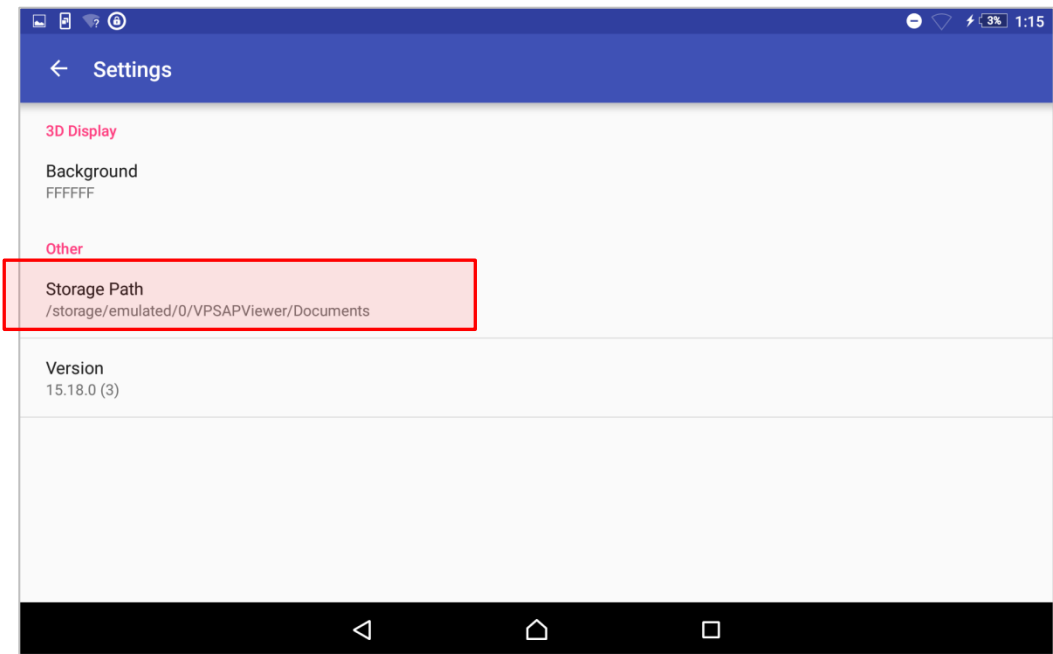
3. In “VPS Assembly Process Viewer”, register the location where the data for viewing is stored.

- (1) On the Android terminal,
start “VPS Assembly Process Viewer”.
- (2) Select the “⋮” mark in the upper right corner of the application, and then select “Settings”.

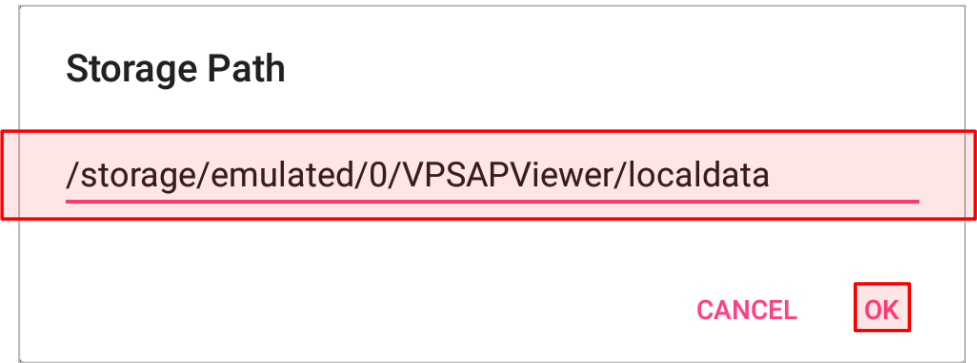


3. Data Storage via USB (3/3)

(3) Tap the “Storage Path” section in the Settings screen.



(4) In the “Storage Path” section, specify the path to the storage folder for the data for viewing created as described on the previous page, and press “OK”.

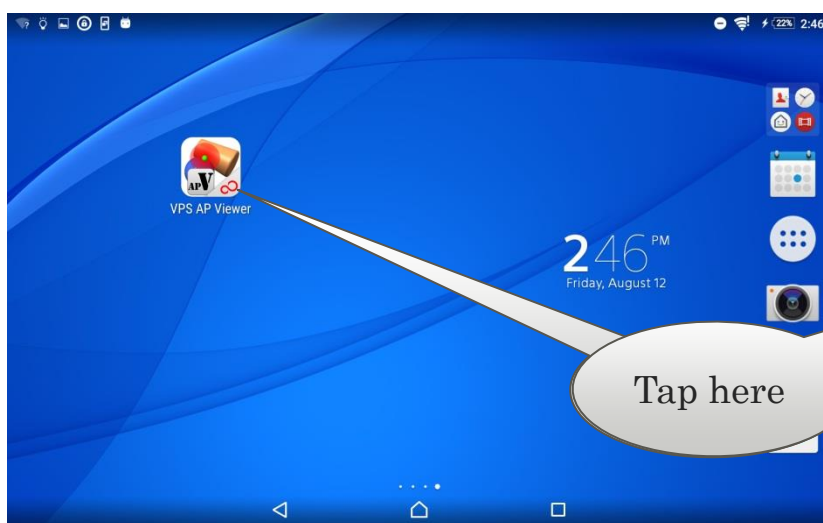


4. Functional Overview and Operation Procedure

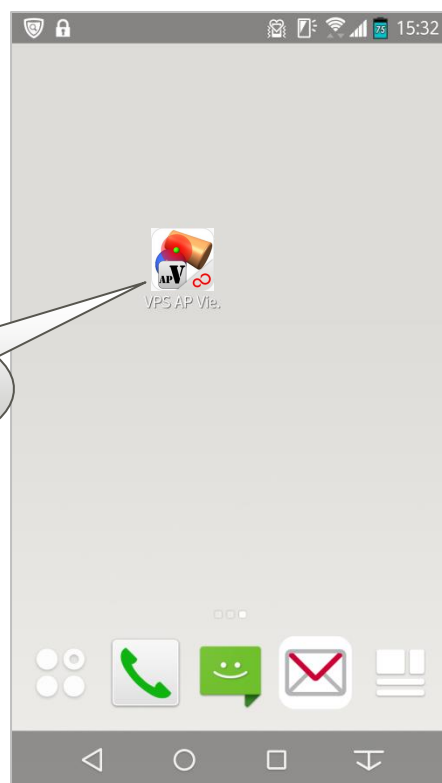
4-1. Application Start-up

Tap the “VPS AP Viewer” icon on the desktop to start the “FJVPS Assembly Process Viewer” application.

[Screen]



[Tablet]



[Cell-phone]

4-2. Start Screen (1/2)



On start of this application, the screen displays the “Assembly Block Diagram” format view created in FJVPS. From this screen, call various data.

[Screen]

VPS Assembly Process Viewer

[AppDataPath]/SVGDemoData/sample/sample.svg

Base_Lower → UnitA_asm → Upper_asm → PartAC_asm

UnitA_Main_asm → UnitA_asm

Base_UnitA → UnitA_Main_asm

Upper_asm → Upper_asm

OVERLAP

LIST

Reload/Registered data load

View a list of data loaded in the past or registered via USB, and select the data to be loaded and viewed from the list.

Reload

Settings

Assembly block diagram display area

This area shows an assembly block diagram. Tap a cell in the lower part of this block to view the static image, animation, or 3D data.

Switching display window format

Switch the format of the static image, animation, and 3D model display window. Two formats, “POPUP” and “OVERLAP” are supported formats. Tap this section to switch the format.

Reload

Reload the latest version of the data currently loaded to refresh the view. This feature is useful for updating the view with the latest data without restarting the viewer when the DB is updated in response to an event such as design change in the loaded data.

Settings

The following particulars can be set or determined.

- Background color setting
- Storage location setting for data saved via USB
- Application version determination

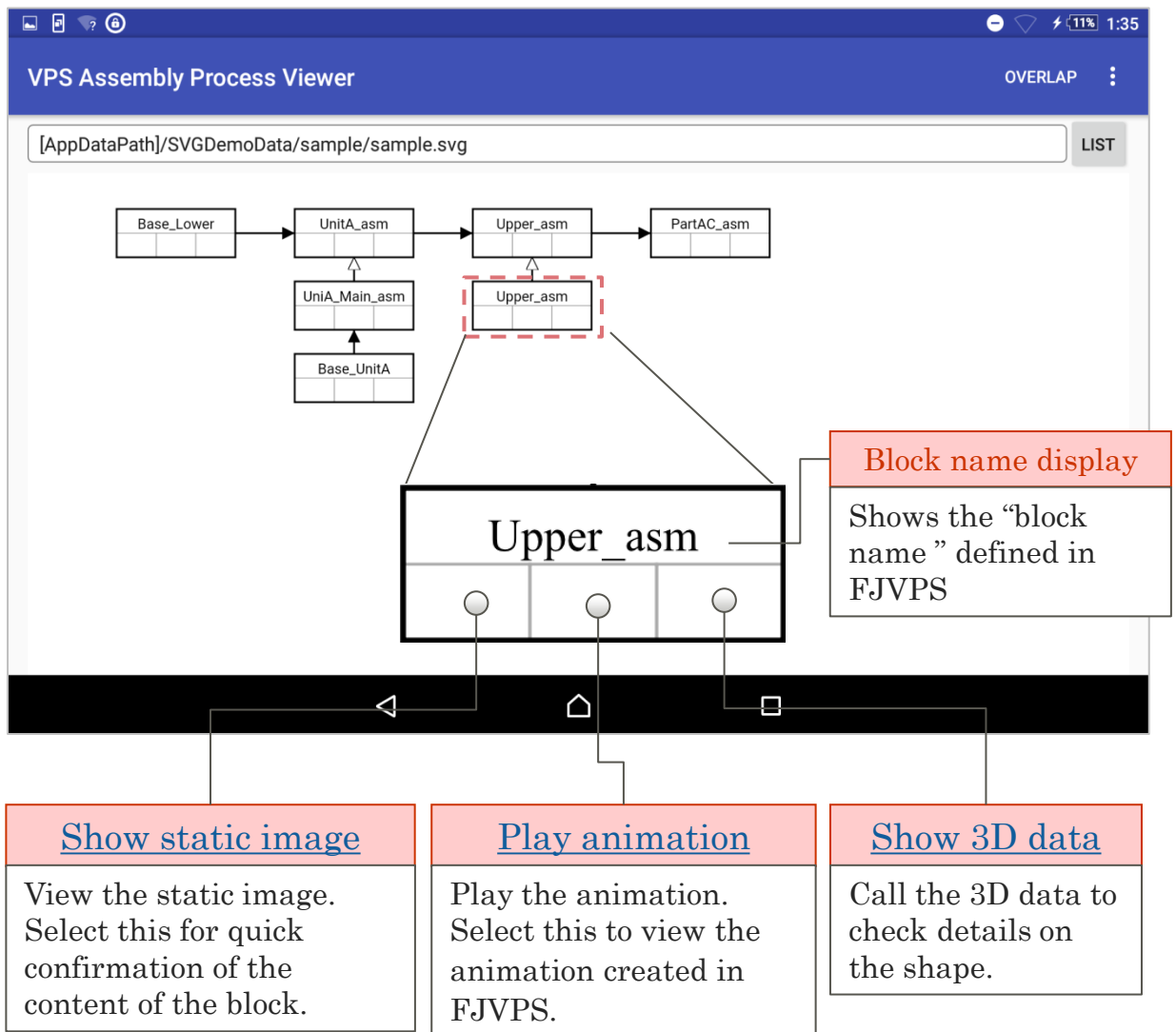
New data load

Specify the SVG name in this field to newly load data.

4-2. Start Screen (2/2)

Tap a cell in the block to call a static image, animation, or 3D data. Depending on the tap position, the type of called data varies.

[Screen]



[Specifications/Cautions]

- As to “Show 3D Data”, if the model size becomes larger, it may take time to complete the data load.

4-3. New Data Load

Specify the desired SVG data stored in the DB in the WiFi/wireless LAN environment in the URL input area to newly load data.

[Screen]

http:// **XX.XX.XX.XX** /viewer/Unit1/Unit1.svg

LIST

[Specifications/Cautions]

- The supported file extension is “.svg” only.
- If the input information is incorrect, an error message is displayed. Check the file storage location and the file name again and input correct information.

(Examples)

If the specified storage location/file name is incorrect

Cannot Open File

Failed to open the SVG file.
URL=http://xx.xx.xx.xx/IOS/0y/y.svg

OK

If there is no part file for a component when 3D data is loaded

Cannot Open 3D Model

Failed to load the SLB file.Failed to expand memory.
File Name= XXXXX.slb

OK

[Reference] About the specific folder name

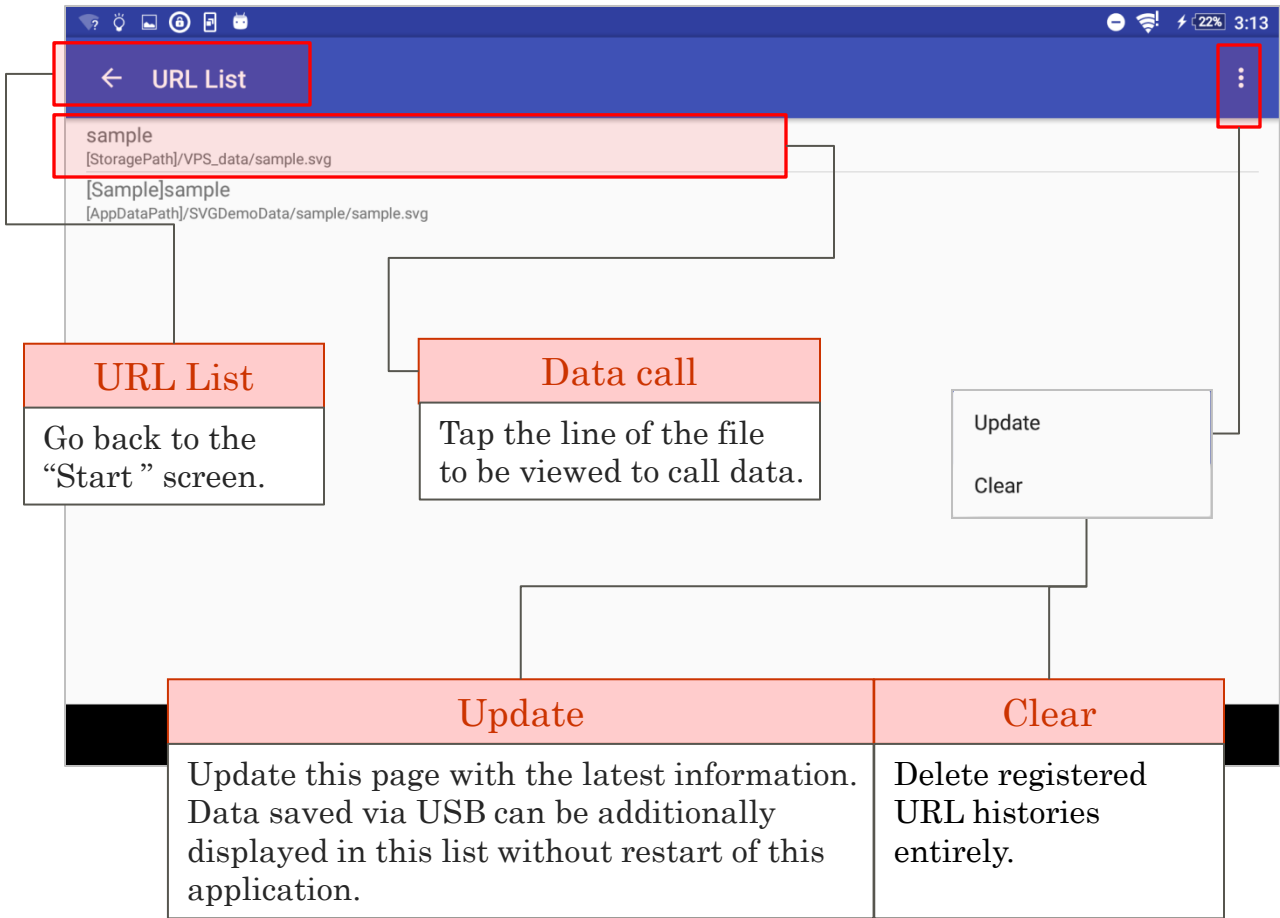
The following storage location is a system-defined data storage location. This cannot be changed.

- [\[AppDataPath\]/SVGDemoData](#)
-> For storing the sample data provided with this viewer as standard

4-4. Reload and Registered Data Load FUJITSU

Load the desired data selecting it from a list of data loaded in the past or registered via USB.

[Screen]



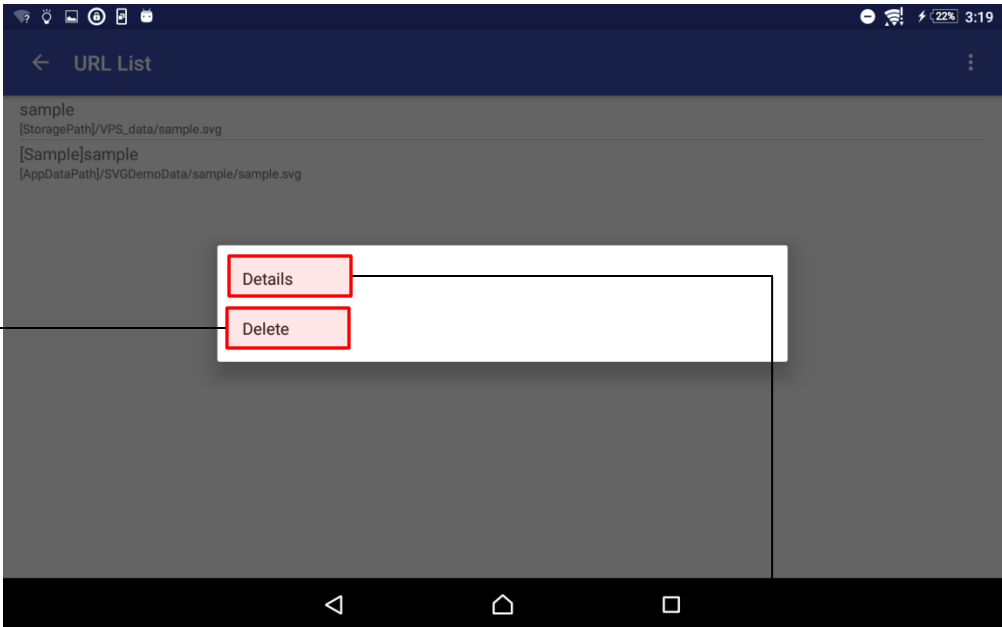
[Specifications/Cautions]

- A line is added at the uppermost part every time data is loaded or stored via USB.
- The URL list shows up to “100” items. If this limit is exceeded, old data is deleted sequentially in terms of time. However, the file information saved in the terminal via USB is not deleted.

4-5. Load History/Registration List Edit FUJITSU

Change the order of data call history/registration list and delete unnecessary histories from the list.

[Screen]



Delete

Long press the history line to be deleted for the “Delete” menu then tap. As the following dialog box appears, confirm the deletion.

Details

Long press the history line to view the detailed information for the “Details” menu then tap. For details on the displayed detailed information, refer to the next page.

Confirm Deletion

Delete the specified URL from the list. Do you want to continue?

CANCEL OK

[Specifications/Cautions]

- “Delete” does not deletes the information saved in the terminal via USB or the sample information provided as standard.

4-6. Detailed Data Information Viewing FUJITSU

View the detailed information of the data of the line selected in the “URL List”. Also change the registered name if necessary.

[Screen]

← URL Details

Registration Name
[Sample]sample

URL
[AppDataPath]/SVGDemoData/sample/sample.svg

Final Reference Date
Thursday, July 14, 2016 9:34:51 PM Japan Standard Time

URL Details

Go back to the “URL List” page.

Detailed URL information

Shows the path (URL) to the specified data.

Final Reference Date

Shows the last update date of the relevant data.

Name displayed in the URL

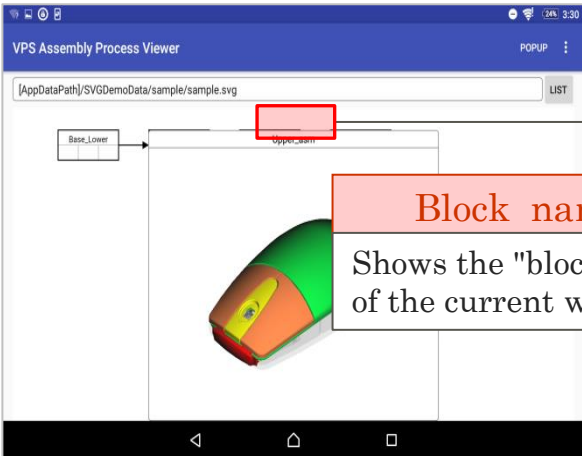
Confirm and change the name displayed in the URL list. “SVG name” is the default.

4-7. Switching display window format FUJITSU

Switch the format of the static image, animation, and 3D model display window. Two formats, “POPUP” and “OVERLAP” are the supported formats.

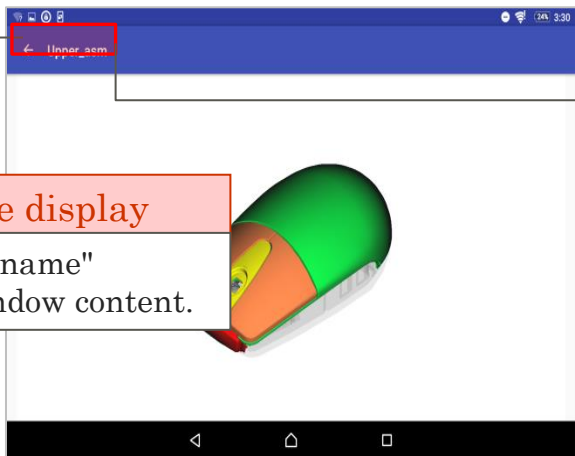
[Screen]

■ “POPUP” format



[Pop-up in the middle of the screen]

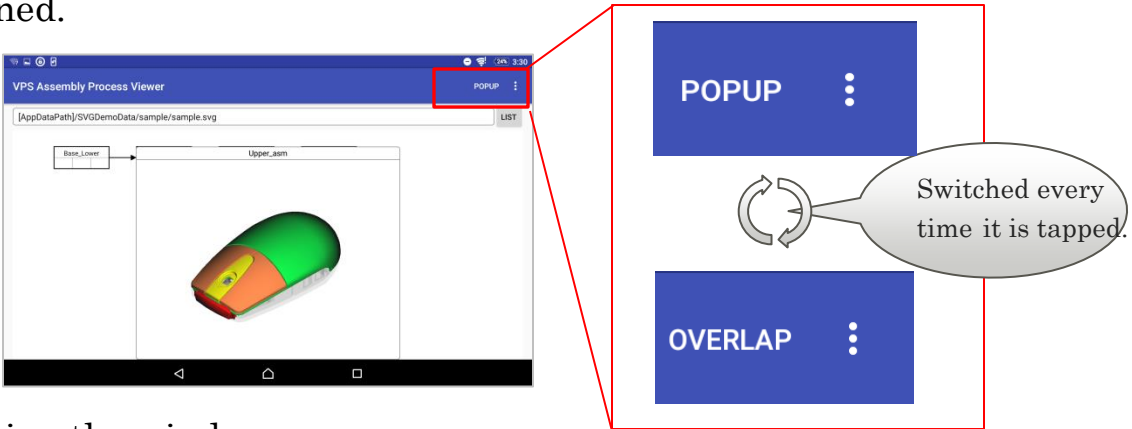
■ “OVERLAP” format



[Full display in the screen]

[Specifications/Cautions]

- Tap “POPUP” or “OVERLAP” in the upper right corner of the window to switch the display format. The window of the indicated format is opened.

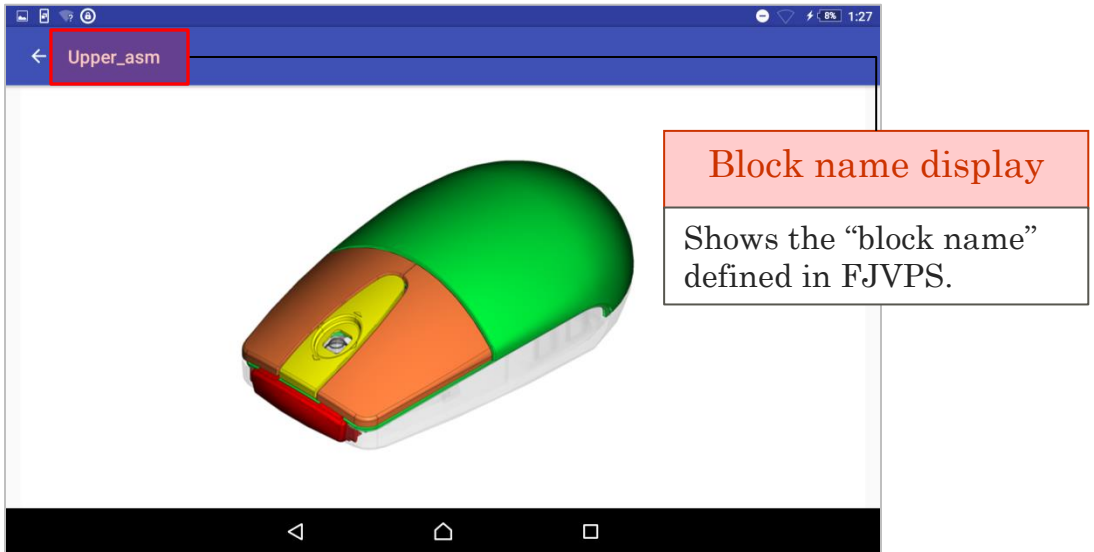


- Closing the window
 - A. POPUP: Tap an area outside the window frame.
 - B. OVERLAP: Tap the text section indicated as "<- xxx" in the upper left corner of the window.

4-8. Static Image Viewing

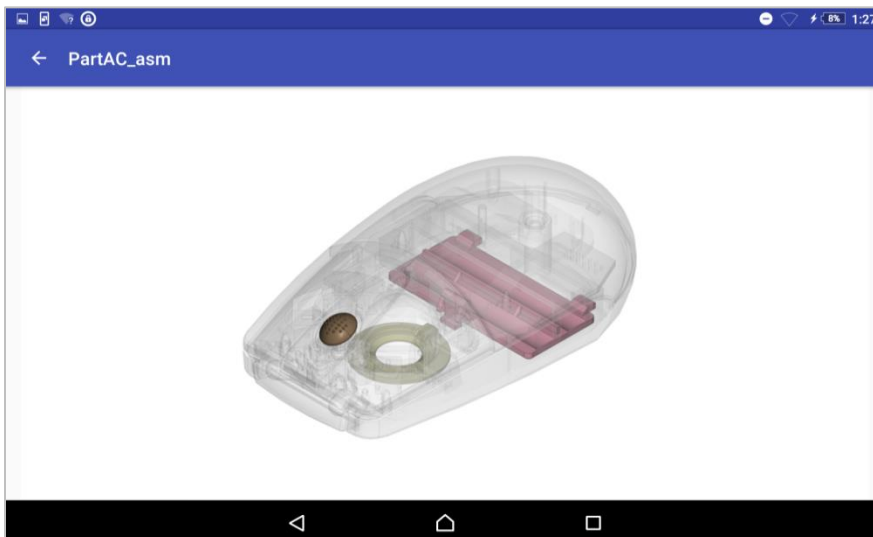
View the static image of a specified block model. This view is independent of the model size and so useful for verifying the assigned block part.

[Screen]



[Specifications/Cautions]

- For the view, “FJVPS Standard View + Full display.”
- The part assembled in the relevant phase is displayed in “Shading” mode and those already assembled before this phase are displayed in “Translucent” mode.



4-9. Animation Play

View the animation created in FJVPS in the video format. Use this feature to check the assembly procedure and assembling cautions dynamically.

[Screen]

Block name display

Shows the “block name” defined in FJVPS.

Rewind/Forward

Rewind or forward the animation.

Slider

Indicates the animation play position. Move this slider to play the animation from arbitrary time.

Play/Pause

Plays or pauses the animation.
Every time this is tapped, the display is switched.

* Representaion

⏮

 : Playing

⏭

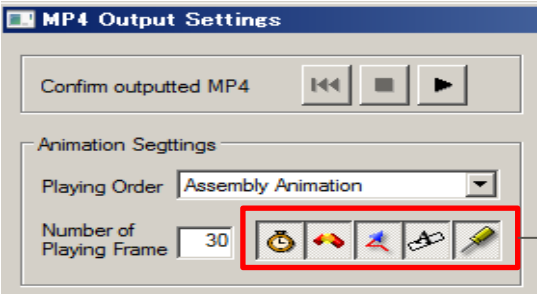
 : Before playing/ paused

[Specifications/Cautions]

- The items displayed in the animation conform to the option settings in the “MP4 output settings”.
To create data for viewing, configure the option settings as usage, and then execute the “Output Data for iOS/Android” command.

[Displayable items]

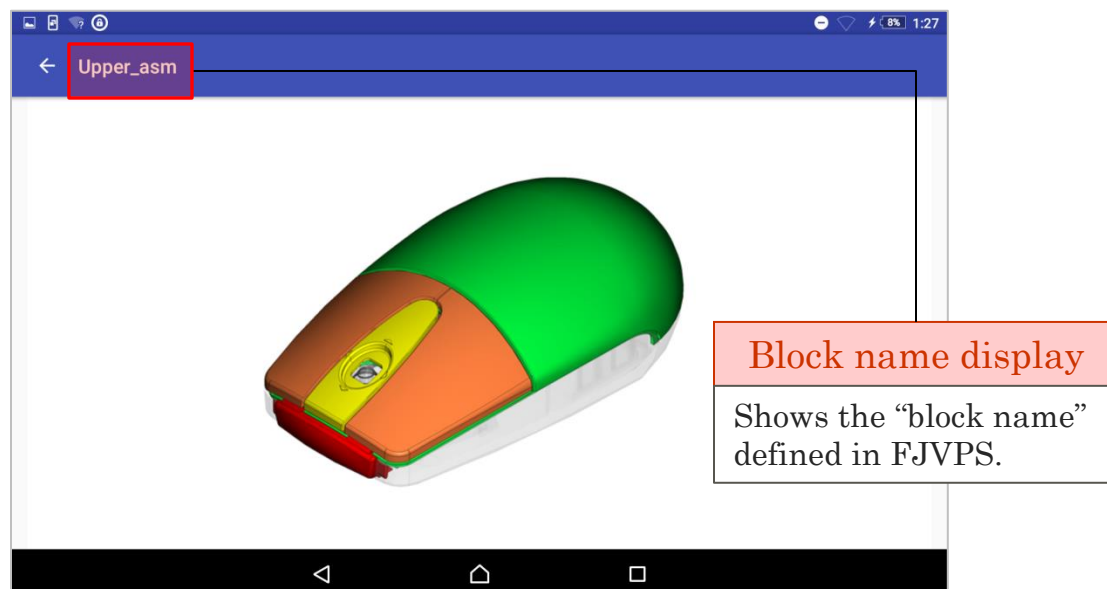
- Wait
- Collision Check
- Part trace
- Information displaying window
- Tool



4-10. 3D Data Viewing

View FJVPS 3D data. Use this feature to verify the detailed shapes of units and parts assembled in this block and assembly conditions statically.

[Screen]



Window controls

In this dialog box, view the model in various styles by using Android-standard touch gestures.

[Window controls]

- Rotate : 1-finger swipe
- Zoom : Pinch-to-zoom
- Pan : 2-finger pan
- Full display : Double tap

[Specifications/Cautions]

- “FJVPS Standard View + Full display” is the initial view.
- The view mode is “shaded” only.

5. Settings Screen

5. Settings Screen

In the “Settings” screen, find out the “background color”, the data storage location in the terminal, and the Viewer version information.

VPS Assembly Process Viewer

[AppDataPath]/SVGDemoData/sample/sample.svg

LIST

Base_Lower

UnitA_asm

UnitA_Main_asm

Base_UnitA

Upper_asm

PartAC_asm

OVERLAP

⋮

Tap this part.

Reload

Settings

← Settings

3D Display

Background

FFFFFF

Other

Storage Path

/storage/emulated/0/VPSAPViewer/Documents

Version

15.18.0 (3)

Version

Check the application version.

<- Settings

Background setting

Data storage location

Go back to the start screen.

Specify the background color as hex RRGGBB.

Change the storage location of data saved in the terminal.

Background

FFFFFF

CANCEL OK

Storage Path

/storage/emulated/0/VPSAPViewer/localdata

CANCEL OK

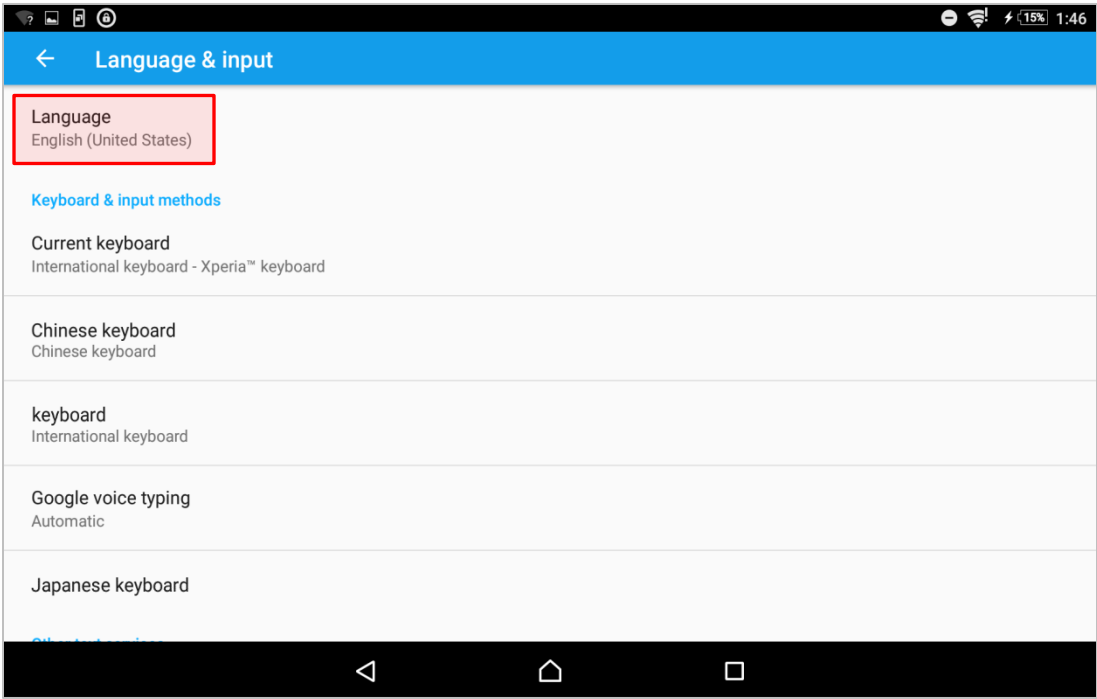
After the determination, tap the “<- Settings” section to go back to the previous page.

6. Display Language

6. Display Language

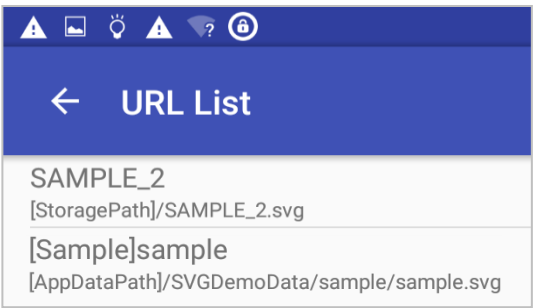
This application supports “Japanese” and “English” as the display language. “Japanese” is used if “Settings” – “Language and input” – “Region and language” is set to “Japanese”, or “English” is used otherwise.

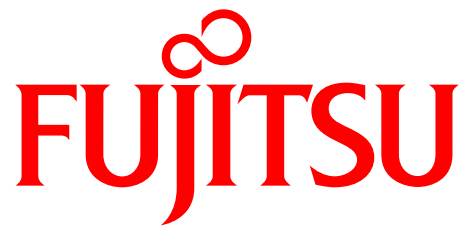
■ Used language determination



■ Menu display examples

[Language=“Japanese”] [Language=Other than “Japanese”]





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